Recommendations for Maintaining Postharvest Quality

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MATURITY INDICES

**Green olives.** Size and color (even, pale green with a minimum of whitish spots (lenticels) through a straw color. An olive is considered mature if it exudes a characteristic white juice when squeezed.

**Black olives.** Color, removal force; fruits reach this stage about 3-4 months after the green stage.

QUALITY INDICES

**Green olives.** Color; freedom from mechanical damage, shriveling, surface blemishes, scale and other insect injury, and decay. These olives are processed according to the California black-ripe style or Spanish green style canned olives.

**Black olives.** Color, freedom from defects, oil content (12 to 25% depending on cultivar). These are processed (Greek or Italian style) or used for oil extraction.

OPTIMUM TEMPERATURE

<table>
<thead>
<tr>
<th>Temperature</th>
<th>5°C (41°F)</th>
<th>7.5°C (45.5°F)</th>
<th>10°C (50°F)</th>
<th>20°C (68°F)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Range (ml CO₂/kg·hr)</td>
<td>5-10</td>
<td>8-12</td>
<td>12-16</td>
<td>20-40</td>
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To calculate heat production multiply ml CO₂/kg·hr by 440 to get BTU/ton/day or by 122 to get kcal/metric ton/day.

RATES OF ETHYLENE PRODUCTION

Less than 0.1 (green olives) or 0.5 (black olives) µl ethylene/kg·hr at 20°C (68°F).
### Olive

#### RESPONSES TO ETHYLENE

Olives produce very little ethylene but are moderately sensitive to ethylene action above 1 ppm (loss of green color and flesh firmness).

#### RESPONSES TO CONTROLLED ATMOSPHERES (CA)

- Optimum CA 2-3% O₂+ 0-1% CO₂; delays senescence and softening for up to 12 weeks at 5°C (41°F) or 9 weeks at 7.5°C (45.5°F).
- O₂ below 2% can cause off-flavors.
- CO₂ greater than 5% may increase the severity of chilling injury if olives are kept below 7.5°C (45.5°F).

Note: The above information is for fresh green olives; fresh black olives should be processed as soon after harvest as possible.

#### PHYSIOLOGICAL AND PHYSICAL DISORDERS

**Chilling injury (CI).** CI can be a major cause of deterioration if fresh olives are stored before processing for longer than 2 weeks at 0°C (32°F), 5 weeks at 2°C (36°F), or 6 weeks at 3°C (38°F). Symptoms include internal browning that begins in the flesh around the pit and radiates outward toward the skin as time progresses. Skin browning indicates an advanced state and/or greater CI severity. The order of cultivar susceptibility to CI is Sevillano (most susceptible) - Ascolano - Manzanillo - Mission (least susceptible).

**Nailhead.** This disorder is characterized by surface pitting and spotting. It results from the death and collapse of epidermal cells, which create air pockets underneath the fruit skin. Symptoms are observed on olives kept at 10°C (50°F) for 6 weeks or longer or 7.5°C (45.5°F) for 12 weeks or longer.

**Carbon dioxide injury.** Symptoms (internal browning and increased decay incidence and severity) result from exposure to more than 5% CO₂ for longer than 4 weeks.

#### PATHOLOGICAL DISORDERS

Postharvest diseases occur if the olives have been chilled to temperatures below 5°C (41°F), mechanically damaged, not cooled promptly to the optimum temperature range of 5 to 7.5°C (41 to 45.5°F), or exposed to undesirable atmospheres (above 5% CO₂ and/or below 2% O₂).
POSTHARVEST PHOTO GUIDE

MATURITY AND QUALITY

RIPENESS STAGES

DISORDERS

SO₂ INJURY

9 Weeks Storage

9°C

2.2°C

5°C

CHILLING INJURY

CO₂ INJURY

MISSION

MANZANILLO

ASCOLANO

SEVILLANO

CHILLING INJURY
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